## Repair of 35 V 100 uFd electrolytic capacitor on D-20 board.

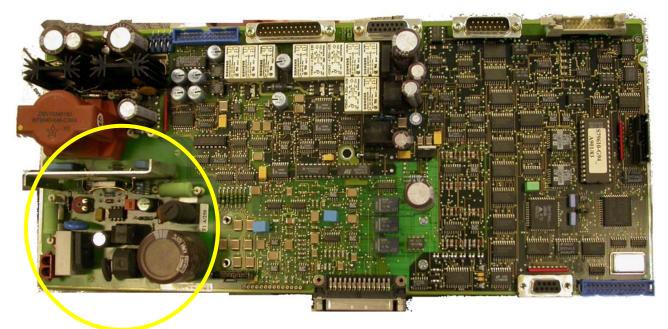
The failure mode of the D-20 board is reported as Error code 5 on the LCD display of the X-ray generator.

Two error modes are often reported in two alternate states: a) The X-ray generator power will turn on but to standby mode only, any further power up reports error code 5 b)., when turning on the X-ray generator, it shuts down immediately with error code 5

Typical values of Hcu = High # i.e. 5.9 Normal stand by = 1.9

Fix to error code 5.

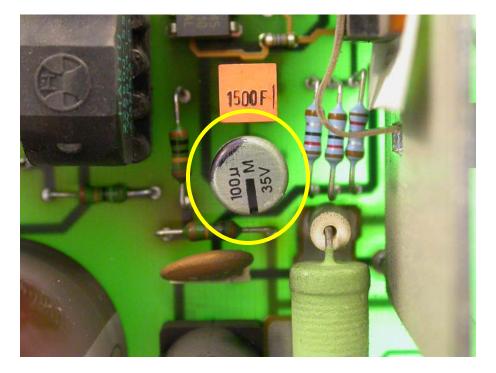
The D-20 inverter board for the K710/K760 is shown in the picture below:



The following region of the D-20 card is magnified and shows the 35 V 100 uFd electrolytic surface mount capacitor that a listed failure on this D-20 board.







The 35 V 100 uFd electrolytic capacitor is replaced with a 50 v 100 uFd electrolytic alum capacitor with radial leads.

The corresponding side of this surface mount board is shown below.

The circled area indicates the pin out position for the capacitor for soldering.